

November-05-14 3:08:19 PM

126053

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 10/27/14 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 10/31/14 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-760	G

100	Document Control	0.00	
100	DOCUMENT CONTROL		

100

DC

Doc.Control -USB or Paperwork

Document Control
DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

0.00

0.00

110	Pick Kit	0.00
-----	----------	------

110

Packaging

Packaging

Pick Kit

Memo

0.00

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120

OC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

2

2 DAS NOV 05 2014
86
3-10

2 NOV 06 2014 DAS 38 9:39

Work Order ID 126053

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Item ID: D412-760-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cabin Floor Protector
 Start Date: 10/27/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 10/31/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011								
	Location: 010								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2
 NOV 06 2014
 DAS 46
 14/11/16
 mf
 14-11-06

Picklist Print

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Page 1

Work Order ID: 126053

126053

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 10/27/14

Required Date: 10/31/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1		Manufactured	No			110	Each	3.0000	1	2			
D3574-1									**				
Cabin Floor Protector	DAS 38 9-89												DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				1					
				125644				1					
				PK				2					
				125596				2					
D3574-2		Manufactured	No			110	Each	3.0000	1	2			
D3574-2									**				
Cabin Floor Protector	DAS 38 9-89												DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				1					
				125645				1					
				pk2				2					
				125597				2					
D3575-1		Manufactured	No			110	Each	4.0000	1	2			
D3575-1									**				
Cargo Floor Protector	DAS 38 9-89												
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PK				4					
				125598				3					
				125646				1					

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Work Order ID: 126053

Parent Item: D412-760-011

Parent Item Name: Cabin Floor Protector

126053

D412-760-011

Start Date: 10/27/14

Required Date: 10/31/14

Start Qty: 2.00

Required Qty: 2.00

D3575-2	Manufactured	No	110	Each	4.0000	1	2	
D3575-2								
Cargo Floor Protector								
DAS								DAS
38								06
9-89								9-89

Location	Loc Qty	Loc Code
PK	4	
125599	3	
125647	1	

D3580-1	Manufactured	No	110	Each	81.0000	6	12	
D3580-1								
Joggle Bracket								
DAS								DAS
38								06
9-89								9-89

Location	Loc Qty	Loc Code
ST050	81	
121071	62	
121572	13	
98999	6	

D3628-1	Manufactured	No	110	Each	840.0000	14	28	
D3628-1								
Washer, Cupped								
DAS								DAS
38								06
9-89								9-89

Location	Loc Qty	Loc Code
FG	10	
83587	10	
ST053	830	
116783	329	
123627	500	
96822	1	

D3628-3	Manufactured	No	110	Each	309.0000	6	12	
D3628-3								
Cupped Washer								
DAS								DAS
38								06
9-89								9-89

Location	Loc Qty	Loc Code
ST053	309	
96308	309	

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Shop Packet Print

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Picklist Print

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Work Order ID: 126053

126053

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 10/27/14

Required Date: 10/31/14

Start Qty: 2.00

Required Qty: 2.00

MS24694-S100

Purchased

No

110

Each

33.0000

6 12

MS24694-S100

DAS

**

DAS

Flat Head Screw

38

38

9-89

9-89

Location

Loc Qty

Loc Code

ST288

33

125535

33

12

MS24694-S54

Purchased

No

110

Each

110.0000

14 28

MS24694-S54

DAS

**

SCREW

38

DAS

9-89

38

9-89

Location

Loc Qty

Loc Code

ST289

110

125535

2

m129788

8

m130716

100

12

28

NAS1149D0363J

Purchased

No

110

Each

1,514.000

28 56

NAS1149D0363J

DAS

**

Washer

38

DAS

9-89

38

9-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST269

476

m123441

5

m130358

471

ST510a

1031

m128429

1031

56

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Picklist Print

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Work Order ID: 126053

126053

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 10/27/14

Required Date: 10/31/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

110

Each

3,316.000

12 24

NAS1149D0463.J

DAS

38

9-89

**

DAS

38

9-89

NOV 05 2014

WASHER

Location

Loc Qty

Loc Code

CA

472

M129682

472

ST269

2844

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

1157

M129390

1593

24

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Revision: **G**
 Date: 13.01.03

Work Order ID 126053

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Report
126053

Page 1

Item ID: D412-760-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 10/27/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/31/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *W* Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-11-06

(2)

2

*DAS
00
4-89*

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